

**WanSen X-RAY TUBE****XD11-0.4-80****XD11-0.4-80S****XD11-0.4-80SB****Stationary Anode X-Ray Tube**

- ◆ Designed for DC applications with high input power
- ◆ This X-ray tube has a 0.4 focal point.  
The maximum tube voltage that can be used is 80kV.
- ◆ Mounted in the same housing as the high voltage transformer.
- ◆ WanSen product versions comply with IEC standards.

## General data

### Electrical:

Circuit:

High Voltage Generator ..... constant high voltage generator

Grounding Methods ..... Center-grounded

Nominal X-ray Tube Voltage .....80kV

Nominal Value Of Focus :

Focus .....0.4 (IEC336)

Nominal Anode Input Power (at 0.1 seconds):

Focus .....0.7kW

Nominal Photographic Anode Input Power (at 0.1 seconds):

Focus .....0.6kW

Exposure Duty Cycle .....1:60 or More

(Exposure Time : Interval Time)

Continuous Anode Input Power .....200W

Air Specific Release Kinetic Energy Rate Not Less Than .....1.2mGy/s

(70kV, 20mA, 0.1s, 49cm from focal point (16cm from insulating oil))

### Mechanical:

#### Dimensions:

|                       |                         |
|-----------------------|-------------------------|
| Overall Length .....  | see dimensional outline |
| XD11-0.4-80.....      | 73mm                    |
| XD11-0.4-80S.....     | 73mm                    |
| XD11-0.4-80SB.....    | 73mm                    |
| Maximum Diameter..... | see dimensional outline |
| XD11-0.4-80.....      | 31mm                    |
| XD11-0.4-80S.....     | 38mm                    |
| XD11-0.4-80SB.....    | 42mm                    |

#### Anode Target:

|                                |                                     |
|--------------------------------|-------------------------------------|
| Anode Angle .....              | 12.5°                               |
| Target Surface Materials ..... | Tungsten                            |
| Inherent Filtration .....      | At Least 0.7mmAl equivalent at 80kV |
| X-ray Coverage.....            | 428×428mm at SID 490mm              |

#### Approximate weight:

|                    |        |
|--------------------|--------|
| XD11-0.4-80 .....  | 0.12kg |
| XD11-0.4-80S.....  | 0.15kg |
| XD11-0.4-80SB..... | 0.3kg  |

Cooling method .....Oil immersed (60°C Max.) and convection oil cooling

#### Tube Holding:

|                                 |                                                                                      |
|---------------------------------|--------------------------------------------------------------------------------------|
| XD11-0.4-80 .....               | Screws for fixing the anode end and cathode end of the<br>glass housing or anode rod |
| XD11-0.4-80S/XD11-0.4-80SB..... | Holding the insulation cylinder                                                      |

## Absolute maximum and minimum ratings

( At any time, these values must not be exceeded.)

|                                                |             |
|------------------------------------------------|-------------|
| Maximum Tube Voltage .....                     | 80kV        |
| Minimum Tube Voltage .....                     | 50kV        |
| Maximum Tube Current .....                     | 15mA        |
| Maximum Filament Current                       |             |
| Focus .....                                    | 2.5A        |
| Filament Voltage (At maximum filament current) |             |
| Focus .....                                    | 2.5± 0.3V   |
| Thermal Characteristics:                       |             |
| Anode Heat Storage Capacity .....              | 4.5KJ(6KHU) |
| Maximum Anode Heat Dissipation Rate .....      | 120W        |

## Environmental Limits

|                                      |                   |
|--------------------------------------|-------------------|
| Operating Limits (in dielectric oil) |                   |
| Oil Temperature .....                | 10 ~ 60℃          |
| Oil pressure .....                   | 70 ~ 106 kPa      |
| Shipping and Storage Limits:         |                   |
| Temperature .....                    | -40 ~ 70℃         |
| Humidity .....                       | 10 ~ 90 %         |
|                                      | (No condensation) |
| Atmospheric Pressure .....           | 50 ~ 106 kPa      |

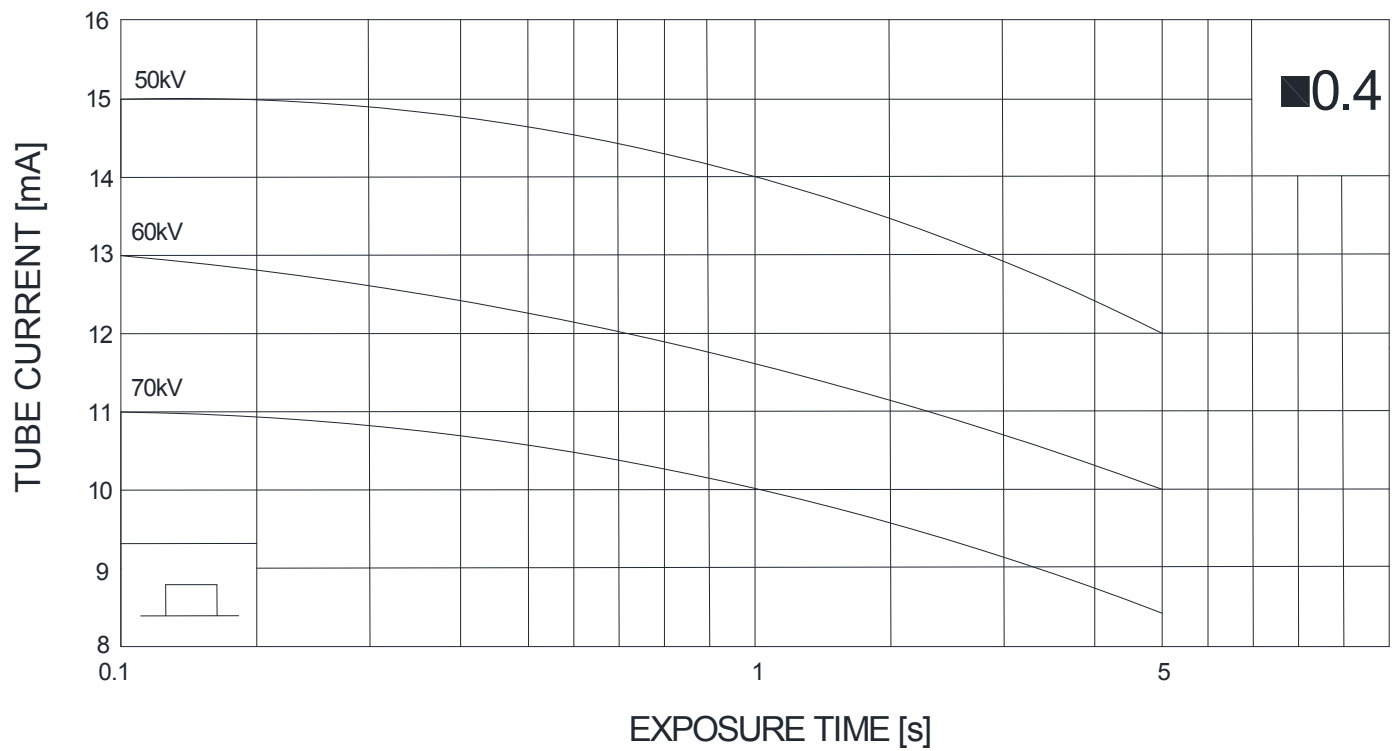
## **Cautions**

**Read through this page before using the tube.**

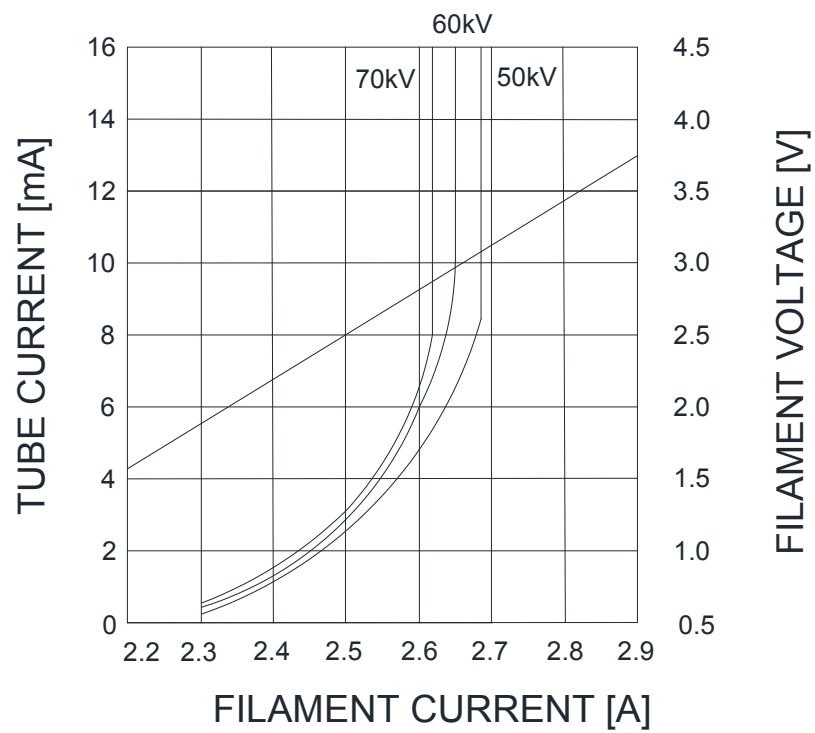
Since X-ray tube will emit X-rays when it is energized with high voltage, special knowledge is required to handle it. The items below show general cautions for the tube handling.

1. The tube shall be handled or operated only by qualified personnel.  
Only a specialist with knowledge of X-ray tube should assemble, maintain and remove the tube.
2. The tube envelope is made of glass. In transporting and handling, sufficient care should be taken not to give strong impact or vibration to the tube.
3. Radiation protection of the tube unit assembled with this tube must be sufficiently taken. And the leakage technique factor of the tube unit must not exceed maximum anode cooling rate of this tube.
4. Regulations and standards require the minimum source-skin distance (SSD) and the minimum filtration of the useful beam.  
Use the tube after fulfilling them.
5. The tube might be broken due to only one overload operation.  
Provide proper overload protection circuit.  
Operate the tube by selecting a proper input condition according to the conditions for operation and tube characteristics charts.
6. When any abnormalities are found in using this tube, immediately switch off the power supply and contact WanSen Service sector.
7. The charts of this specification are indicating standard values.  
For usage not described here or for any unclear items, contact WanSen Service sector.

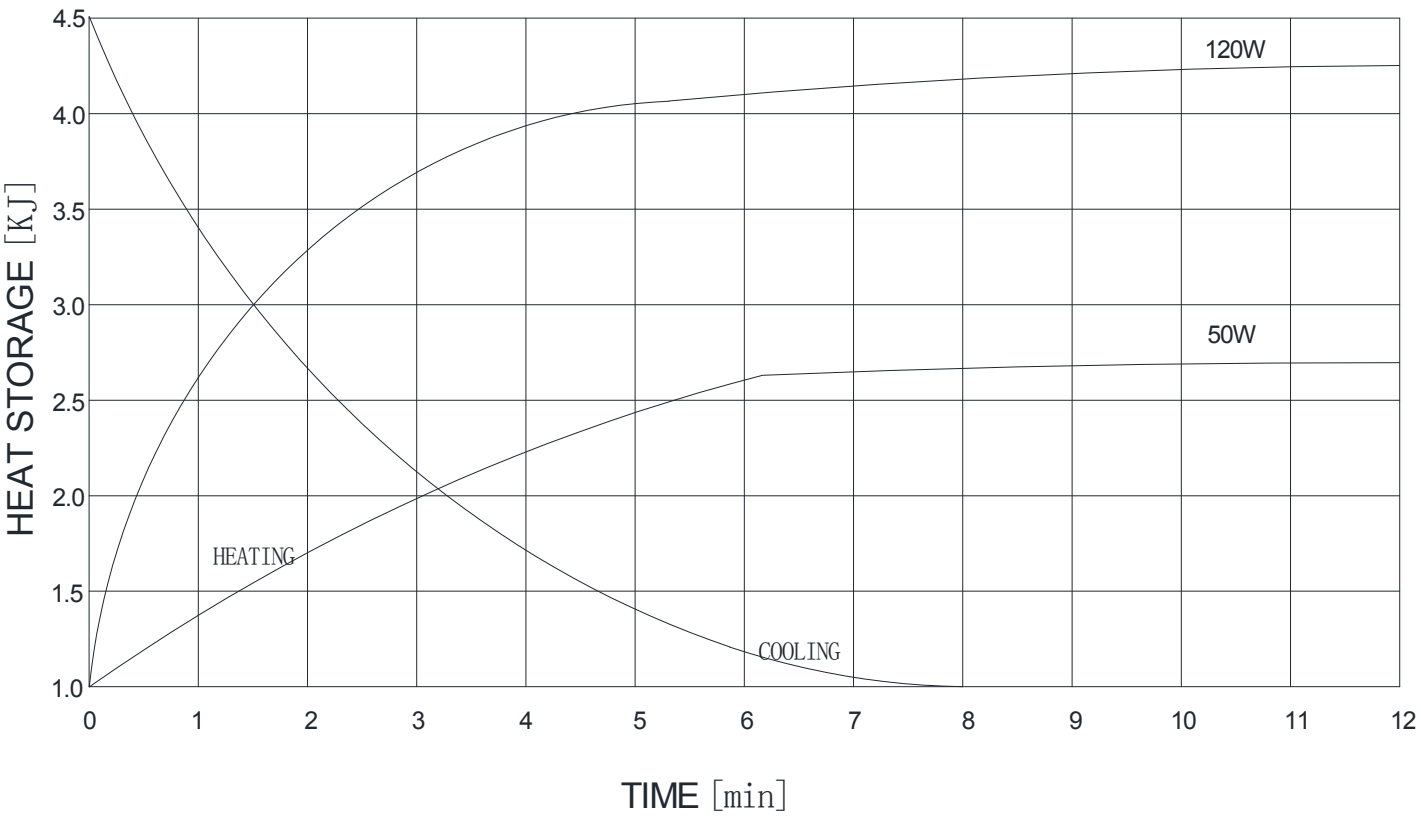
**Maximum Rating Charts**  
**(Absolute maximum rating charts)**



Emission & Filament Characteristics

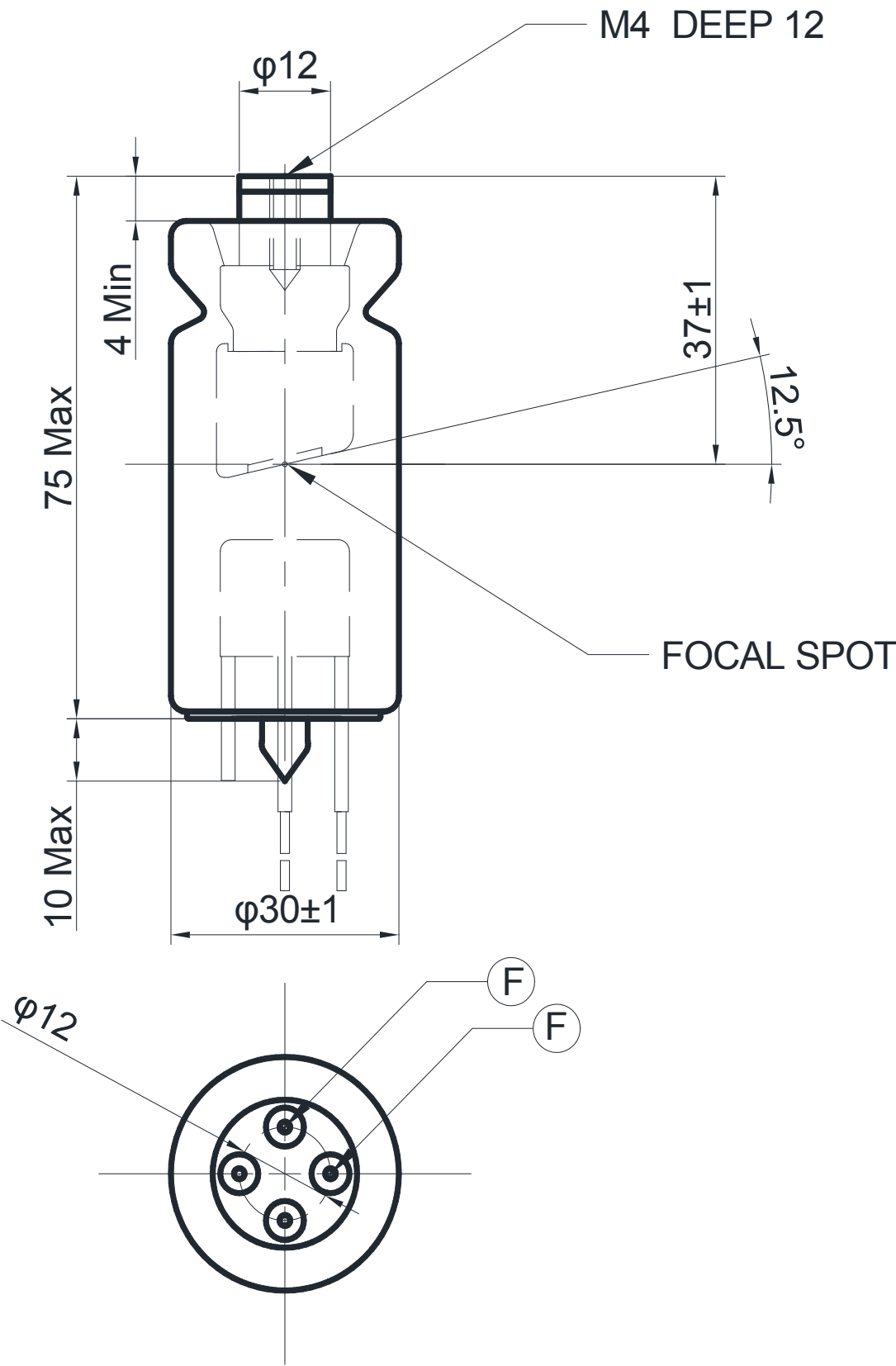


Anode Thermal Characteristics



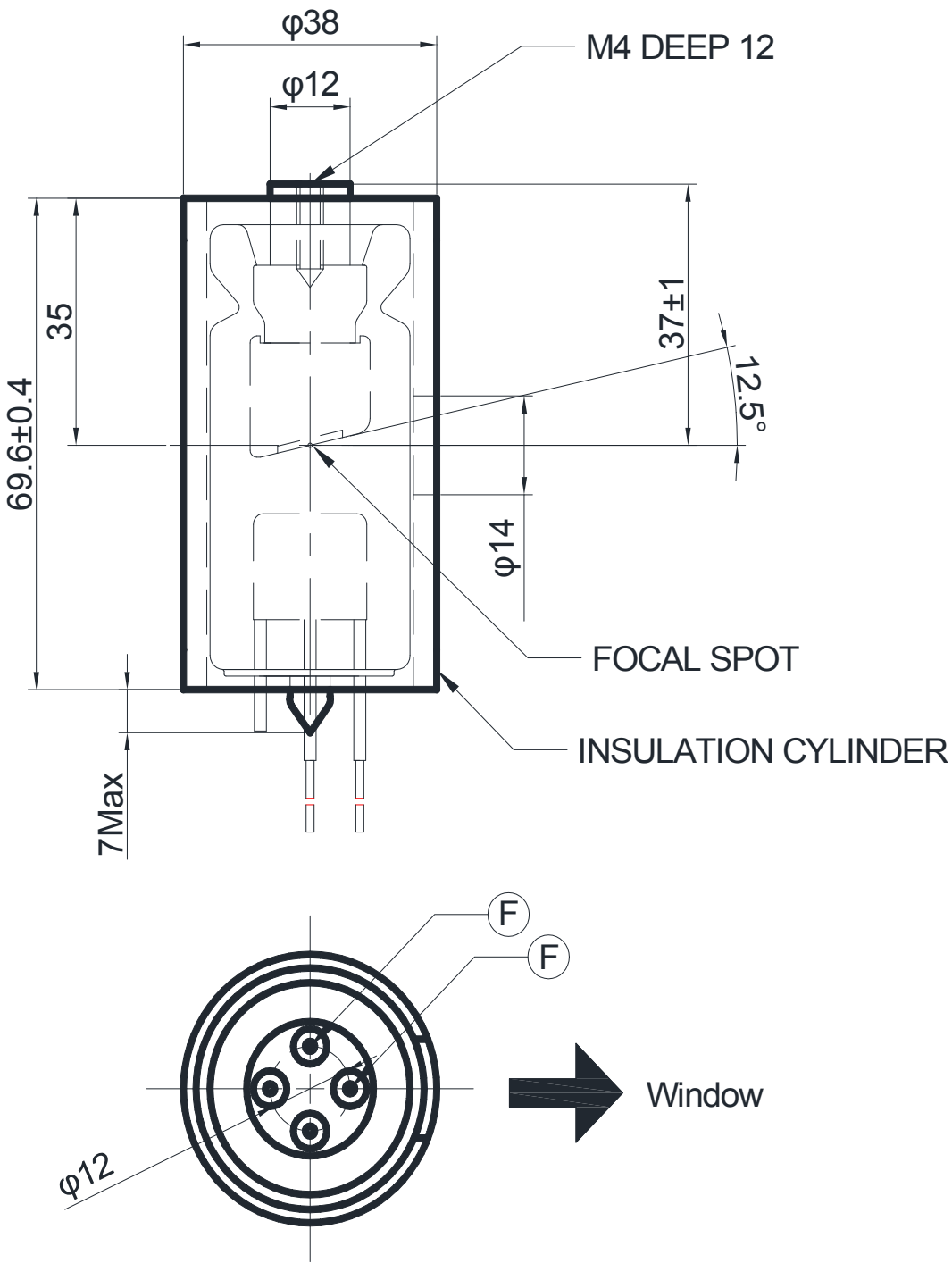
X-Ray Tube Dimensions -XD11-0.4-80

Unit: mm



X-Ray Tube Dimensions -XD11-0.4-80S

Unit: mm



X-Ray Tube Dimensions -XD11-0.4-80SB

Unit: mm

